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THE ULTRA JOURNAL

PUBLISHED ON THE OCCASION OF THE R18 ULTRA CHAIR PUBLIC BETA INSTALLATION DESIGNED BY CLEMENS WEISSHAAR & REED KRAM FOR AUDI

POB LA BE TA



Imagine your mother in a chair. Think about the way she holds her back and head and arranges her arms and legs. Perhaps you can guess from her pose what she's likely to say next. Very possibly you understand the minute nuance of her mood from the position of her shoulders. Just as we recognise people by their gait, so the sitting positions of those we know best are utterly familiar to us, even though we've probably never consciously acknowledged them. All of us occupy a chair differently and equally we endlessly inflect our natural seat according to the context and our emotions. In short, we have multiple ways of sitting, but all of them are our very own.

It's often said in conjunction with the Milan furniture fair that the world doesn't need any more chairs. This can't be true. The infinite number of forms a chair must support and the enormous range of materials it can be made of make it the perfect subject for ceaseless refinement. The process of improvement, however, requires rigorous testing, and that is becoming a rarity in furniture design. Clemens Weisshaar laments the days when a new product was developed through a series of models, each one subject to thorough investigation. Latterly cash-strapped clients hurry designers into moving direct from render to object.

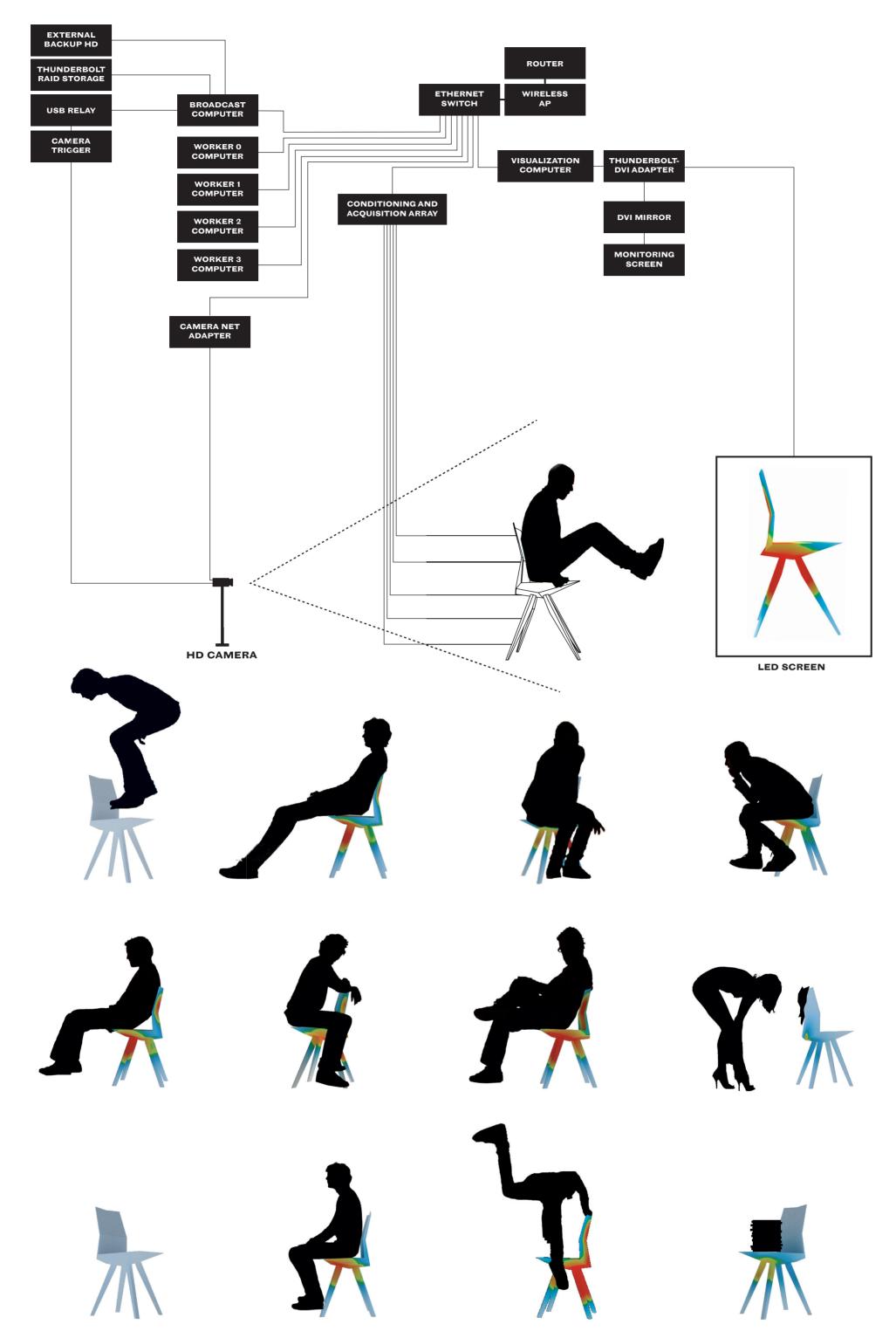
In 2010 Clemens Weisshaar and Reed Kram collaborated with Audi on Outrace, a project in which they borrowed eight of the car firm's industrial robots and used them to draw messages in light against the London sky. Following that venture's success, Audi invited the designers back, once again giving them the run of their manufacturing resources. Among the many things that the designers were pleased to discover during their first project with Audi was their engineers' willingness to test and test again. Keen to explore that capacity further, the designers decided to use the new collaboration as an opportunity to subject the humble chair to investigations that would normally be applied to a piece of kit designed to move the human body at 300 plus kilometres per hour. Industrial testing usually takes place behind closed doors. By staging it in a Milanese Palazzo's courtyard during the melee of the Salone, Weisshaar and Kram are both turning it into a piece of theatre and opening it to a broader range of inputs. Regarding the latter, Kram is quite specific: they are not interested in the crowd's opinions about their design. They don't want to know what people think about the way it looks and feels, they just want to find out how they put it to use.

In practical terms the second Audi/Kram/Weisshaar project consists of a carbon-fibre composite chair called the R18 Ultra Chair. It weighs less than two kilograms and is wired up to the testing equipment used in the development of racing cars. Human interaction with the chair will be shown real time on an LED screen, with various forces being represented in a spectrum of colours. Each participant has a one-minute slot and overall there is the potential for 5000 participants. Sitters will be rewarded with a recording of their session in which the image of their body on the chair and that of the forces within the chair are collaged.

Perhaps the real test of the R18 Ultra Chair will happen once the spectacle of Milan has passed. At that point the designers will have the data to put to use. They will 5000 people put on a chair and, as a result, will be tions of lightness and durability. They should be current potential for strength to weight, but will of this project will be something of a meta test.

know in detail about the stresses and strains that able to judge the extremes of possible combinaable to make a chair that not only maximises the also last a lifetime. The outcome of the next stage It will be a test of the value of testing itself.

Public Beta Milan 2012





DEPARTEMENTS

- Une jeune fille, Louise Azéma, a recu dan le ventre une balle émanant d'un obus part du camp du Causse, près Castres. (Havas.)
- -- Les fermiers de S.-et-M. proposent au ouvriers agricoles 3 fr. et 3 fr. 75 par jour suivant le mois. (Par téléphone.)
- Nuitamment, volets et vitres ont été bi sés chez 3 grévistes de Lochrist (Morbihan) Le mouvement de rentrée s'accentue. (Hav.
- D'adjoint au maire de Saint-Etienne, socialiste Plantevin devient ce maire par 2
- Dans le lac d'Annecy. des autres. Ils le ramenèrent, mai

Le radicalisme

a textual exhibition on paper curated by Gianluigi Ricuperati

When Clemens Weisshaar and Reed Kram of telling and mostly, thinking a very con- storytelling a novel in three lines for holding reducing all they've heard to a super short a superb and humble example of micro-jour- full of anxious, tender, horrible, subtle, nalism and macro-literature, immediately logical and illogical short stories. came to mind. I thought to myself: 'Why don't we add another layer of experience to great masters of American Litthat of all those people sitting down and haverature, Joan Didion: "we tell ing their physical impressions recorded?' And ourselves (micro) stories in the idea was simple: sitting down on a chair order to live", because small and then getting up is the physical equivalent mundane acts require a perpetual ritual of

asked me to contribute to this one-off news- densed narrative. I believe that our everyday a spoon, a novel in three lines for washing prose poem, the entire DNA of phenomena paper, Félix Fénéon's 'Novels in Three Lines', life is lacking big narratives and emphatically the dog, a novel in three lines for conjuring condensed into a small perfect filament.

To paraphrase one of the

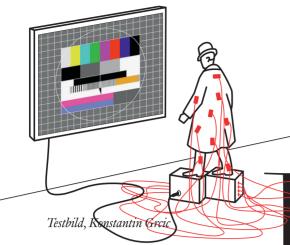
up the right combination of socks and

the verge of the most difficult enterprise:

This is an exhibition of texts, and we suit. I asked writers, artists and designers shall never forget that Félix Fénéon was one to each deliver a three line novel about a of the first visionaries to find greatness in the chair, and the results, published here, are work of the impressionist painters - threejust the first batch of an ongoing tra- liners of visual gestalt at a time when most dition and compulsion: every good people turned their heads to focus on other writer in the world right now is on magniloquent 'grand narratives' instead.

Buona lettura.

MÜNCHEN Deutschland



LOS ANGELES United States of America

With the patent applications filed and the bank loans pending approval, thirty-yearold designer Jones, of Los Angeles, was on the heels of success. Soon he could begin work on his big idea; the world's first chair

made of thin air. Jonathan Olivares

UPSTATE NEW YORK United States of America

M. Poutine, of Honfleur, took comfort in his chair, his pipe, his book. A neat circle of ashes was all that remained when firemen broke in the door.

Luc Sante

PORT AU PRINCE Haiti

Prototypes First man walks across landscape and sees the sweaty horizon. The chaotic delirium is replaced by the dripping perspective and a handy stone forms a human pedestal. thus the unknowable core of human existence is circumscribed and the kofte grill may begin. Jerszy Seymour

MILAN

Perfect animal man is not He does not sleep without a cot He does not eat without a chair Which at best he can repair Andrea Branzi

The bus stops. Everyone hurries off, trembling to get into the water. Some hitch up

touching moment. Patricia Urquiola

ly not at meals. At times my mother seemed ill at ease with the creaks that persistently pierced the silence from the four sides of the table. The situation changed slightly in 1958, when I decided to substitute the old wooden He worked there for thirteen years, eventuchairs with a set of metal ones.

Ivan Carozzi

she heard it creak. Afraid to break it, she scrambled off, fracturing her instep. Camilla Baresani

NAPOLI

The draftsman showed his wife the drawing. She didn't understand the sketch: a simple chair with Self-Portrait written underneath. He didn't add anything else, just that he was going out to buy cigarettes.

Cristiano de Majo

PISA

We sat on the side of error as all the other seats were taken. Only then did we notice the free chairs.

Luca Ricci

their skirts; others with their stockings on. The life of the French critic, editor, collecdots or dabs to create a pixellated image that peripatetic. Fénéon was also indifferent to She gets off, white plastic chair in hand, tor and anarchist Félix Fénéon is a fascinating both depicted a scene and drew attention to personal prestige, rarely if ever playing a pubblack handkerchief on her head. Settling in, study in how to influence a culture indirectly. the method by which it was depicted. Fénéon lic role. That indifference, and his non-linear, regally, she watches them from the shore. A Like Henry Cole, Fénéon began his professional trajectory as a clerk. Born in 1861 in and worked to bring him to the attention of fluence he exerted over fin de siècle artistic Turin, he was raised in Burgundy during a a wider public. period of political cynicism, and developed We never spoke much in my family. Especial- anarchist-communist views from a young pursued most of his endeavors behind the Joan Halperin, who recovered the fragments age – at age twelve he started the Societé de la mort facile, the Society for Those Willing to Die. As a student, he won a competitive exam that got him a job in Paris' War Office. ally becoming head clerk. In his spare time, Fénéon created an influential 'little magazine' called La libre revue (the Free Review). He Yesterday at 2 pm Eva Poli was preparing to served as its editor and critic, and he also hang herself. Standing on a Giò Ponti chair, published the work of the Symbolist poets and pioneers of experimental poetry, Verlaine, Rimbaud, and Mallarmé. For Fénéon, literature and visual art were inseparably interwoven, and he is credited with developing a new, modern style of interpreting paintings that 'read' them as texts.

> Fénéon was a connector and a crucial accomplice of avantgarde poets and artists who were struggling to invent new styles. This depended in small part on his dandy-ish personal charisma according to Mallarmé, 'there was no one who didn't enjoy meeting him.' While writing on art and becoming an integral part of the Symbolist movement, Fénéon came into contact with the painter Georges Seurat. Seurat was establishing a post-Impressionist style based on his pointillist technique, in which he used

scenes, perhaps most notoriously his anarchist political activities. In 1894, he was widely suspected of bombing the restaurant Foyot in Paris, a destination for senators and the wealthy. The bombing killed no one, and he was acquitted in the ensuing trial, but much anecdotal evidence points to him, including the detonator caps police found at his office. But Fénéon was enigmatic beyond politics. The founder of a dozen small magazines, editor of the Revue Blanche and the Revue Independent, the first French publisher of Joyce, and translator of Jane Austen, he never produced an autobiography. Neither did he write of himself in his essays, which he often signed with pseudonyms, preferring to remain in shadow. A typical writing project was the set of visionary three-line news items, Les Breves, he anonymously wrote in 1906 for the Paris newspaper Le Matin. (These have recently been collected into the book Novels in Three Lines by the writer Luc Sante.)

After 1910, Fénéon sold paintings for the Bernheim-Jeune gallery, promoting the work of many of the same artists he earlier championed in his criticism. The son of a traveling salesman, his journey through

saw Seurat as the leader of a new generation discontinuous biography, meant that the inculture, though attested to by many, is diffi-A figure of many secretive facets, Fénéon cult to trace. We owe much to the historian and wrote his biography.

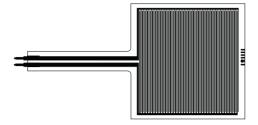
There is one very direct trace of his influence on my work, however. I came upon this passage in Halperin's book: 'It was certainly around this time that [Seurat] sent him the small study Modele debout, de face, which he has exhibited in 1888 and about which Fénéon had said that it 'would glorify the noblest museums.' Fénéon was awed. The little picture became his most beloved treasure. He made small velvet case for it and for two other canvases from the same series, Modèle assis, assis and Modèle assis, dos, which he had bought sometime after Seurat's death. He slid them into the inside pocket of his vest and took them with him each time he left Paris. Their 'style, of a dignity and serenity and of an indescribable distinction' filled the most pedestrian hotel room with life.

The image of Fénéon's mobile, private hotel-room exhibition of Seurat, became the inspiration for my own exhibition Hotel Carlton Palace, where I invited artists to make works for room 763 of the Paris hotel. In his myriad initiatives, Fénéon seems to have always functioned to those around him as a catalyst, a chemical term which he used to describe the task of the curator. In history, as in life, identities and professions was chemistry, the catalyst disappears.

GIANLUIGI RICUPERATI INTERVIEWS

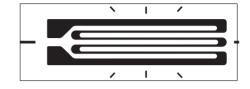
CLEMENS WEISSHAAR AND REED KRAM

A VARIETY OF SENSORS ARE POSITIONED ACROSS THE SURFACE AND EMBEDDED INTO THE MATERIALS OF THE SENSOR CHAIR INSTALLATION



FORCE SENSING RESISTOR

ion measurement and design tested to over 10 million actuations.



STRAIN GAUGE

Force Sensing Resistors (FSRs) are thin, robust, polymer thick film (PTF) devices that de-Strain gauges measure the strain of an object. A strain gauge consists of an insulated flexible crease in resistance when increased pressure is applied to the surface of the sensor. The FSR backing which supports a metallic foil pattern. As the object is deformed, the foil is deformed, sensing film consists of both electrically conducting and non-conducting particles suspen- causing its electrical resistance to change. This resistance change is measured using a Wheatded in a matrix. FSRs are particularly appropriate for qualitative analysis rather than precis-stone bridge circuit. Strain gauges are employed widely within industry for experimental stress analysis and durability testing under the most severe and hazardous conditions

KRAM / WEISSHAAR's Munich office is an botics and automation we wanted to turn expansive loft filled with maquettes, boxes, our attention to lightweight construction, computers, and the occasional bottle of Glo- one of the innovations that make Audi's cars rietta Cola Mix, a Bavarian success story in leaders in technology. soft-drinks that tastes like Coke mixed with So we met with the people at the Audi Lemonade and Orangina.

I visited the studio to meet the German half their ULTRA lightweight technologies. of the duo, Clemens Weisshaar with Reed They, in turn, involved their colleagues at Kram joining via Skype from Stockholm. the Vorserienzentrum in Ingolstadt, who ese Palazzo Clerici, which will preview and ture that actually uses the ULTRA technoloroad test the new R18 ULTRA CHAIR Weis- gies they are deploying across the spectrum Lightweight Design Centre. I found their Al compact. Building lightweight vehicles is answers both focused and unexpected but so integral to Audi's culture that long before always accurate.

GLR: So, Clemens let's start always pursued the highest levels of efficien- efficient. Just reducing the weight doesn't and waste during production to also coming with you, where did the chair cy available to them. story begin? And what has RACE project and this new came from them or from you? enterprise?

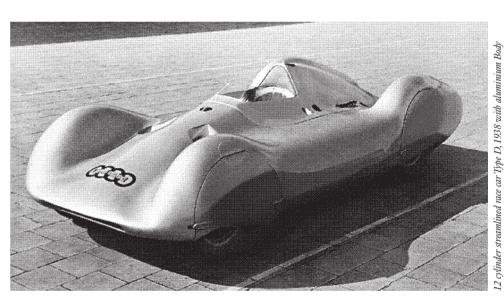


was commissioned by the London Design a decade later, we felt that it was time to Festival to take place in the city's most pubadress the chair. Fortunately, the relative lic location: Trafalgar Square. We wanted to complexity of a chair was met with great create something beyond a design installa- enthusiasm by the engineers at Audi tion, something that could reach people who who constantly embrace a challenge. normally didn't have anything to do with de- After all, anything too simple and easy sign. The project was a huge success across the board, so we remained in contact with Audi, who had enabled the project and soon GLR: And what is the imposdecided that we should take our collabora- sible task in this particular tion to the next level. After focusing on ro- case?

Leichtbauzentrum in Neckarsulm the think On a cold and clear morning in early March tank and laboratory where Audi develop We sat down to discuss the forthcoming build the prototype cars and we discussed PUBLIC BETA installation in the Milan- the possibility of producing a piece of furnishaar and Kram are designing with the Audi of models from the R18 TDI race car to the the term ULTRA was coined in its present CW: The main impossibility is making an ex- This thinking translated into our work in a manifestation, designers and engineers have tremely lightweight chair that is also energy few ways. We moved from reducing weight

happened between the OUT- GLR: And the idea of a chair

CW: It was our idea, because we wanted to focus on an object that was relevant in terms of force, pressure, materials, weight. A chair was the most suitable medium to play with ULTRA technology because the stress and load the human body places on it are substantial and allow for dynamic testing and simulation conditions. For Breeding tables we chose the table as the medium because of its simplicity it was the first attempt at distilling the DNA of an object and model-CW: OUTRACE happened in late 2010 and ling it in computer code. This time, almost is hardly exciting for them.



The Audi Lightweight Design Centre analyses the entire energy impact involved across sing on durability, because the long life exthe manufacturing process as well as the pectancy of an object is the master switch vehicle's lifespan on the road. This means in sustainability. It's an alchemy of consideroptimising all the energy saved in try-

ing to make the vehicle and its many components lighter will be redirected to the moment when the car is on the road. This approach emphasizes a holistic analysis of the vehicle and its production process - permanently addressing the balance and dialogue between 'make it lighter' and 'save energy'. Incredibly, they apply this principle

to break even after one year of car use. those who use it.

up with a way of packing and transporting it in an energy efficient manner and focus-

ing many many factors, as part of the bigger picture and at the same time investigating each one of them individually in great detail.

GLR: What did you sacrifice and gain in the choices of different materials, designs and fabrication processes of the chair?

to the production of every single compo- CW: I feel like the biggest sacrifice would nent of the vehicle. This means be using excessive material. We should calibrating a constant cost-benethink of objects as economies. Every screw, fit analysis of thousands of details every action during fabrication and assemand their respective carbon foot- bly adds to the cost of an object, and it is prints all at the same time. Moreo- key to negotiate the interests, energies and ver, the expenditure of energy used in demands of those who design an object, development to increase efficiency has those who produce it, those who sell it and

Milan 2012 R18 Ultra Chair



GLR: And those who recycle it!

CW: Exactly! In the 21st century the scope of the test or "La prova" is the most design and engineering is expanding rapidly, critical moment in the pre-life of with an increasing understanding of com- a vehicle. Nowadays cars are obviously plex systems and a new sense of responsibility. This is particularly relevant in the automotive industry where these considerations information gathered from the road extend all the way into metallurgy, prompt- test is then fed back into the coming engineers to figure out how to make a puter model. car body recyclable without any substantial material losses and waste.

Its a delicate balance that requires a lot of **pect - what is a "PUB**testing in the development process. In architecture, for example, the appetite for risk is minimal due to the associated costs. Almost RK: A "beta test" is a term we every architect and most engineers, have a borrowed from software. It

rebuilding would be too expensive and com- enough to test with groups of people to and updates. plicated at such a large scale and time constraint.

In the automotive world it is the exact opposite. Testing the edge of possibility is a major part of the vehicle's development process. Since the complexity in this kind of enterprise is extremely high, the most rational behavior is 'testing by making', and then study what happens! Despite the availability of highly sophisticated technologies, designed using computer models, then built, then tested on the road and the

GLR: Reed, can you speak about this as-LIC BETA"?

get their feedback. Beta testing is usually

to new discoveries and opportu- chair? nities if you are open to finding them. Many of the best ideas arise the process.

our PUBLIC BETA in Palazlaunch of both a race car and prototypes and neither is re- or to explore new potentials. ally "finished" in a traditional on endless fine tuning and changing needs.

The idea that a design or process can be truly "final" feels more and more dated. Software is everywhere so everything around us is in a

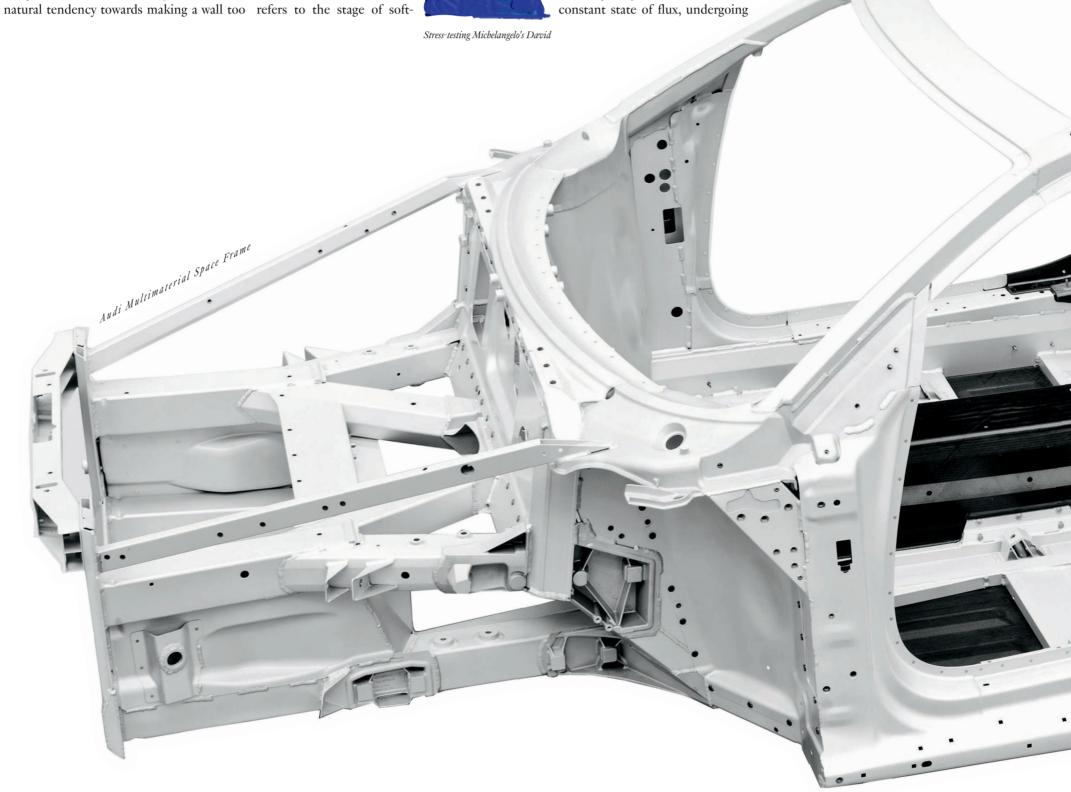
C W:

thick as a precaution because testing and ware development when everything is solid continual tests, measurements, adjustments,

thought of purely as debugging - finding and GLR: How does the PUBLIC fixing design or engineering problems. But BETA installation relate to more often than not it can lead your ongoing work on the

RK: We built sensors into the chair to record during testing even quite late in information about the material performance as well as the human impact on it. We simultaneously made a real-time virtual model of We have applied this idea to the chair to visualize the forces acting onto and within it. It also mimics the goals of auzo Clerici. The design and tomotive racing in that we explicitly want to push the envelope to move beyond the coma piece of software are in- fortable confines of the design systems we credibly interactive things. all know so well at this point. Simulation can Both use dynamic working either be used to remove all risk and friction

sense. They keep evolving based GLR: Does that mean that the design process becomes more immediately responsive?



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The real-time aspect is revolutionary be-mentary form. By constantly refining somecause it makes data that would previously thing that is working, in action, we can have left blanks in our calculations instantly engage everyone involved: collaborators, enavailable, allowing us to adjust elements imgineers, the client, etc. in a meaningful way mediately, just like in car racing.

and have defined a series of parameters that and dynamically affect the process as it is can still be adjusted. Obviously we have already made a lot of decisions in the stages leading up to the PUBLIC BETA installation, but the final decisions, well, we haven't made those yet, and in order to do so we're all to sit down and test the chair.

words it is operational, able to be touched and used on some level even in a very rudi-

throughout the development process which We haven't finished its design completely can last quite a while, so they can actively happening.

GLR: The main difference between a car seat and a chair is that the former primarily adinvolving many many people – getting them dresses driver safety. Is safety a relevant concern here?

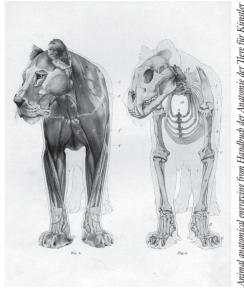
RK: Mocking up an experience through full CW: Well, the chair is named after the car contact iterative prototyping at multiple that won Le Mans last year, but two of the scales has become an essential tool for us. three Audi cars involved in the race actually The important thing is that at each scale, crashed quite spectacularly. One vehicle diswhether it is the first sketch or the final verintegrated almost completely, but the safety sion, the experience of it works in other cell unit remained untouched and saved the pilot's life. In the post race press conference he thanked the team and said that a unit and its ability to

the human body perfectly under extreme conditions that

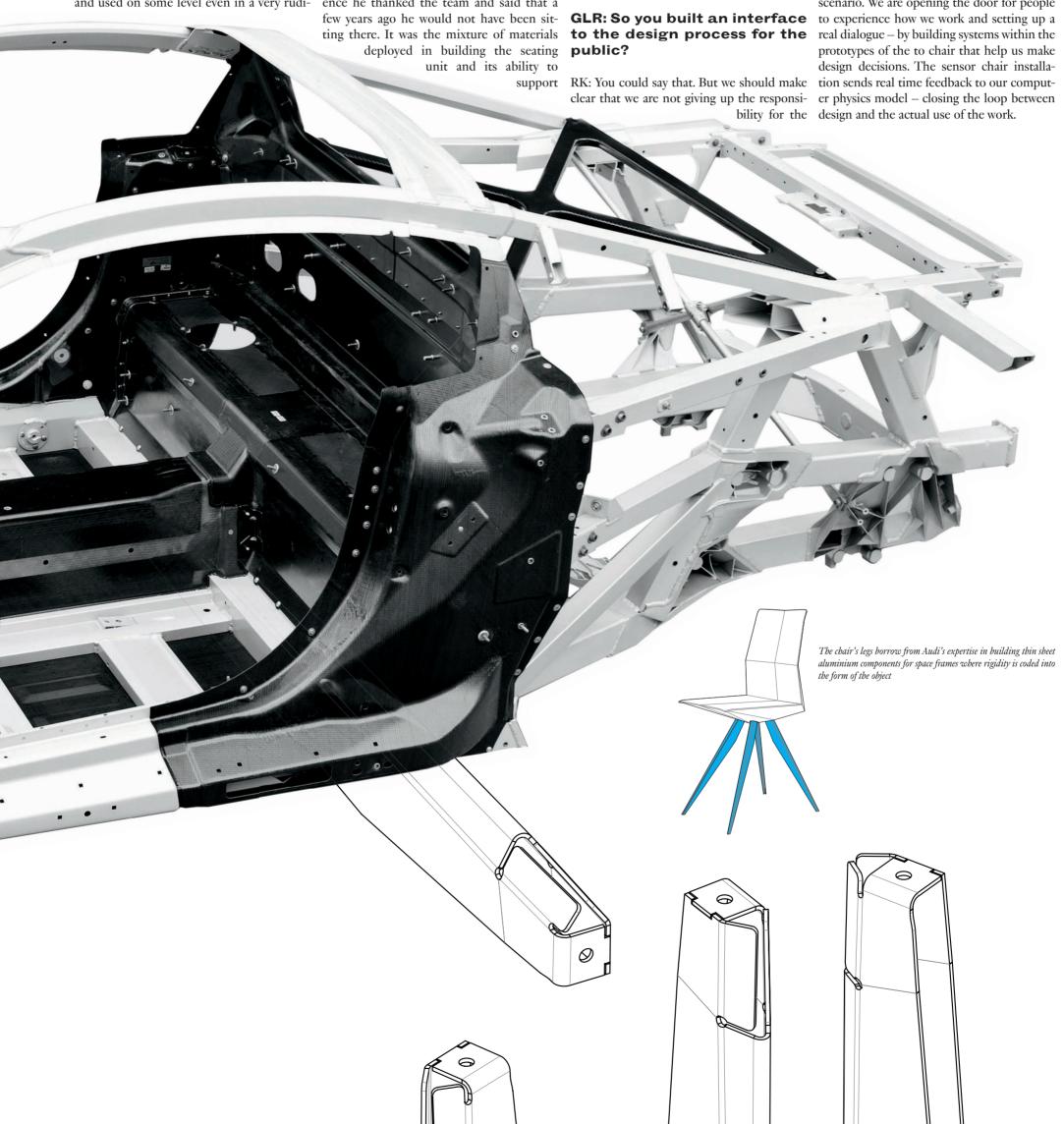
saved his life. In the R18 Ultra Chair we are using the same material mixture as the safety cell and repurposing it to generate more comfort while reducing the overall weight.

GLR: And what about formal issues?

CW: The most important 'formal' issue is: how can we involve people in the chair's design while providing them with a framework to contribute their unique impact? There are always lots of people involved in product development: aggregating and motivating people from different fields to join forces to achieve a goal through collaboration is obviously one of our objectives as designers. design itself. Crowd-sourced engineering can We wanted to expand this circle of experts be effective sometimes but we don't believe and involve the wider public in the PUBLIC in applying crowd-sourcing to the actual de-BETA installation.



sign. It tends to result in a "too many cooks" scenario. We are opening the door for people



GLR: On some level it almost to be taken immediately. This decisionsounds scientific ...

ate some elements of scientific methods locations and the expanded web of offices and advanced technology. But it's not clini- we work with. Both offices, Stockholm and cal or straightforward. The idea of 'user in- Munich, engage collaborators and suppliers teraction' as it's commonly understood has in Sweden, Germany, the UK, the US, Jacome to be incredibly simplistic and one pan, Italy, Switzerland, Belgium, Spain and that we really struggle against.

a scientific process. We want to create a new able to act together swiftly and decisively. experience a human experience. To encourage people and ourselves to step outside of GLR: So who decided to put our normal comfort zone.

GLR: Can you tell me more about your work method as a CW: We did. We wanted it so badly. duo of designers?

CW: We are definitely a think-tank, but mostly a do-tank. This rules out having a CW: There are two main reasons: First of all, specific work method and instead cultivat- the R18 TDI is the namesake of our chair ing the idea of every project being a new and we borrowed materials and technolofield of research and thought where the gies from its design such as the monocoque method is developed accordingly. If you construction principle, the micro sandwich want to isolate a method it would be the carbon composite material with varying laydo-component: Having an idea and im- ers for the chair volume, the partly flexible, mediately generating friction by exposing partly stiff carbon/rubber composite for the the idea to real world engineering and eco- backrest and the high strength folded alunomical realities is by far the best way to minum construction for the legs. cipline.

GLR: What about this word explicitly built to win a single Le Mans marayou use so often: decisions?

CW: Building a simple idea often requires immediately after winning it - the physical a high degree of complexity in the process object is a trophy in itself, not publicly accesand we use diagrams obsessively as a tool to sible in a physical sense but a media star in analyze and decide their workings. Analysis its own right. And one of many generations and pressure are key: we always make sure of racecars that are continously modified that fantastic winter Olym-

making through generated clarity, provided by evidence and analysis, is also crucial be-RK: Yes and no. The project does appropri- cause of our own structure in two different Portugal and all those people plug into our Ultimately, the goals are very different from offices. This demands clarity in order to be

an actual car in the Palazzo Clerici installation?

GLR: Why is that?

develop design. We see design as an activity And of course because it's a beast – an unthat involves defining and actively produc-believably nice black beast built to win, that ing something rather than a theoretical dis- will turn the courtyard of Palazzo Clerici into a bestiary of sorts.

This is a car most people only see on TV, thon race. It is shrouded in secrecy until the race begins and becomes a part of history that there's enough pressure for decisions and improved. Again and again; lap by lap.



GLR: Let's get back to the it's a microstructure, very naspecific reactions?

RK: We just want to build an environment CW: Thank you but are you saying the chair in which people can do and say whatever is uncomfortable? You have been sitting on they like. We don't really expect anything in the ergonomics model for two hours now... particular. When you sit down and are conentire weight of your body, or that sitting **sign project?** requires a re-calibration of your weight that you take for granted because it's such an CW: Yes! everyday thing, and so on.

GLR: Your chair reminds me of Clemens and Reed. pics sport called skeleton: CW: Our pleasure.

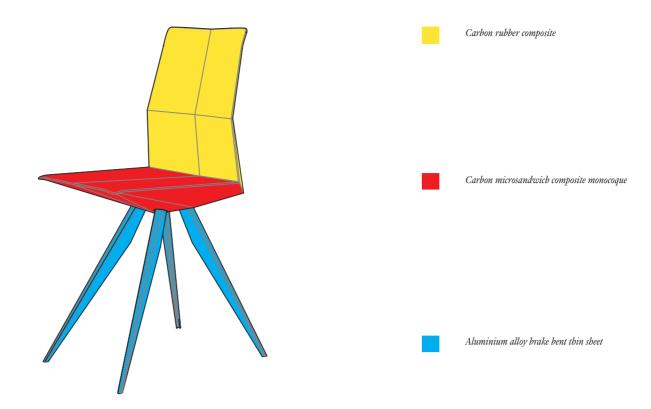
chair. What do you expect ked and light and brutal, and people will say, when they sit uncomfortable. The nom du on it? Have you predicted any guerre of this project should be: exit the comfort zone.

fronted with this type of visual data you re- GLR: No, of course I was just alize a lot of things you've never really been referring to the skeleton ... aware of before: that the chair supports the could that be your next de-

GLR: Thank you very much,



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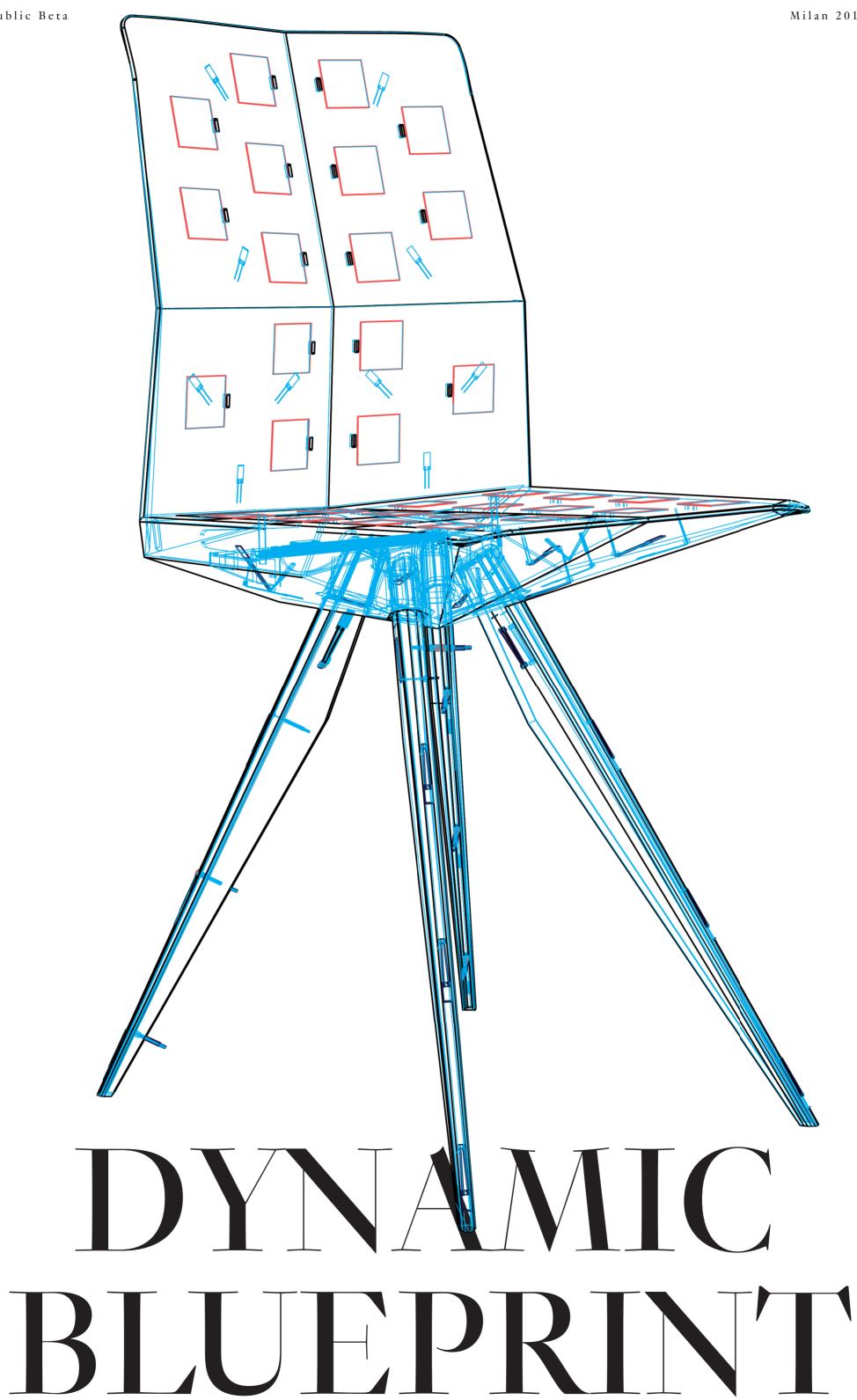
The backrest borrows from the construction principle of the R18 TDI rear wing: A carbon rubber sandwich automatically adjusts the wing to provide more or less downforce based on the speed of the race car. The same technology provides a partially stiff, partially flexible back for the chair.

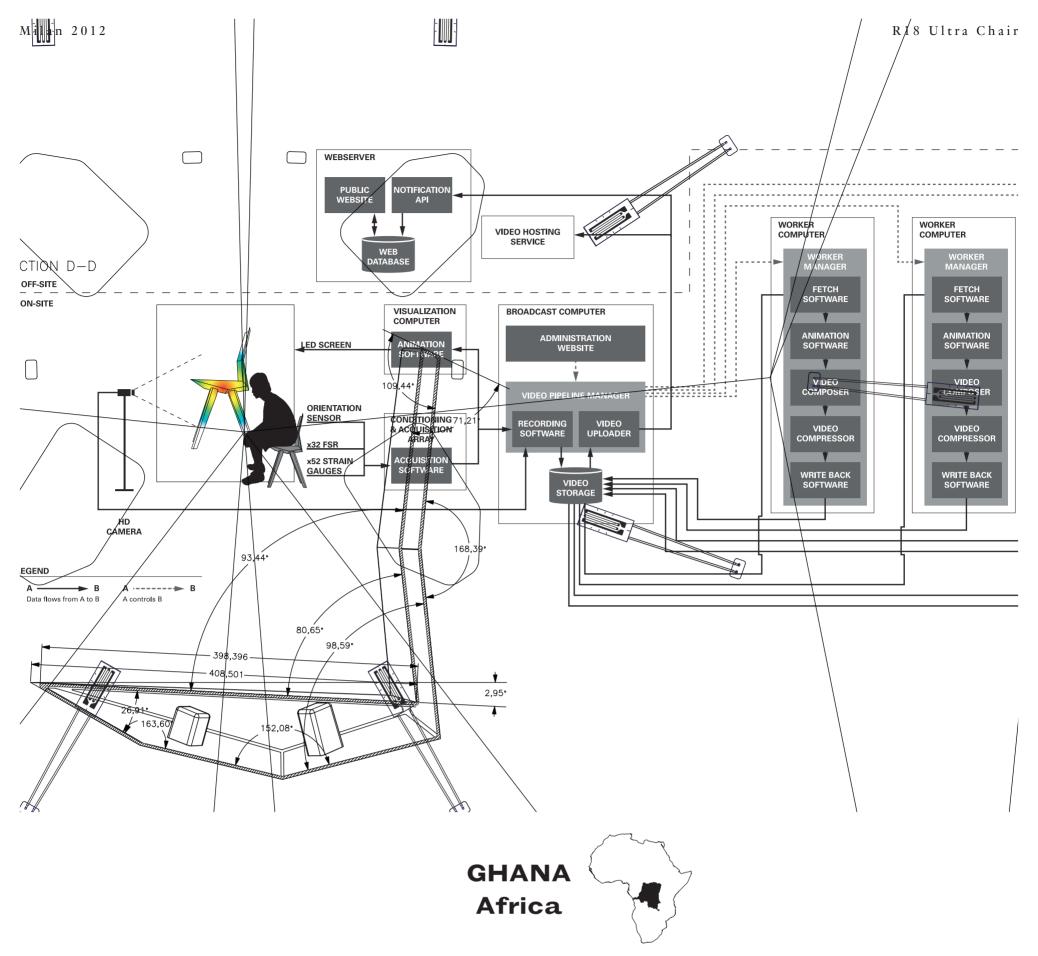
The seat volume borrows from the construction principle of the R18 TDI safety cell: Monocoque with variable layup of prepeg carbon composite with micro sandwich layers.





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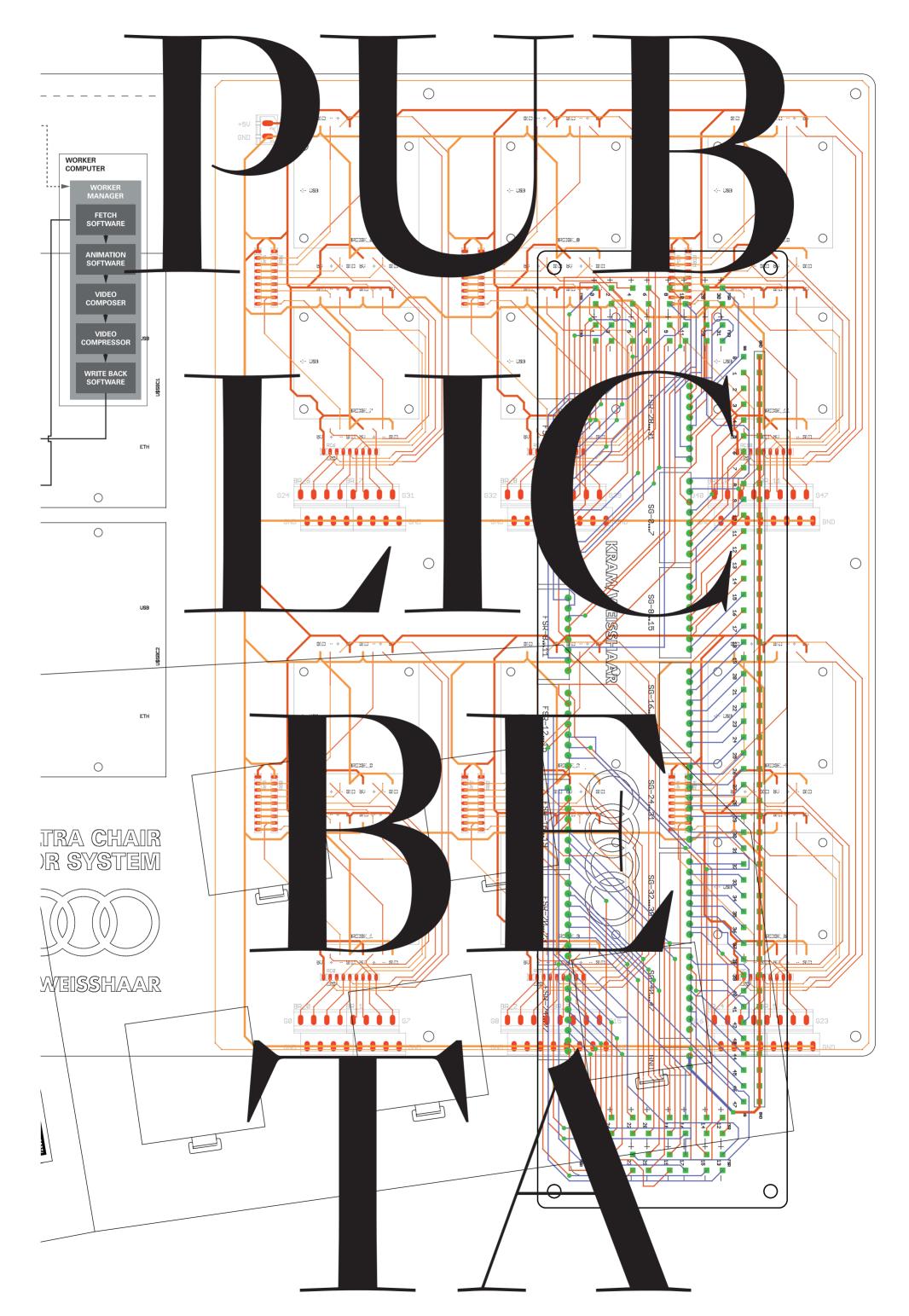
The book 'Sièges de l'Afrique central Photos d'archives du Musée de Tervuren' is a remarkable publication.

The author, D. Van Wassenhove, has screened the images in it, taken in the Congo during the time of Belgian occupation, in the archive of the Tervuren museum near Brussels.

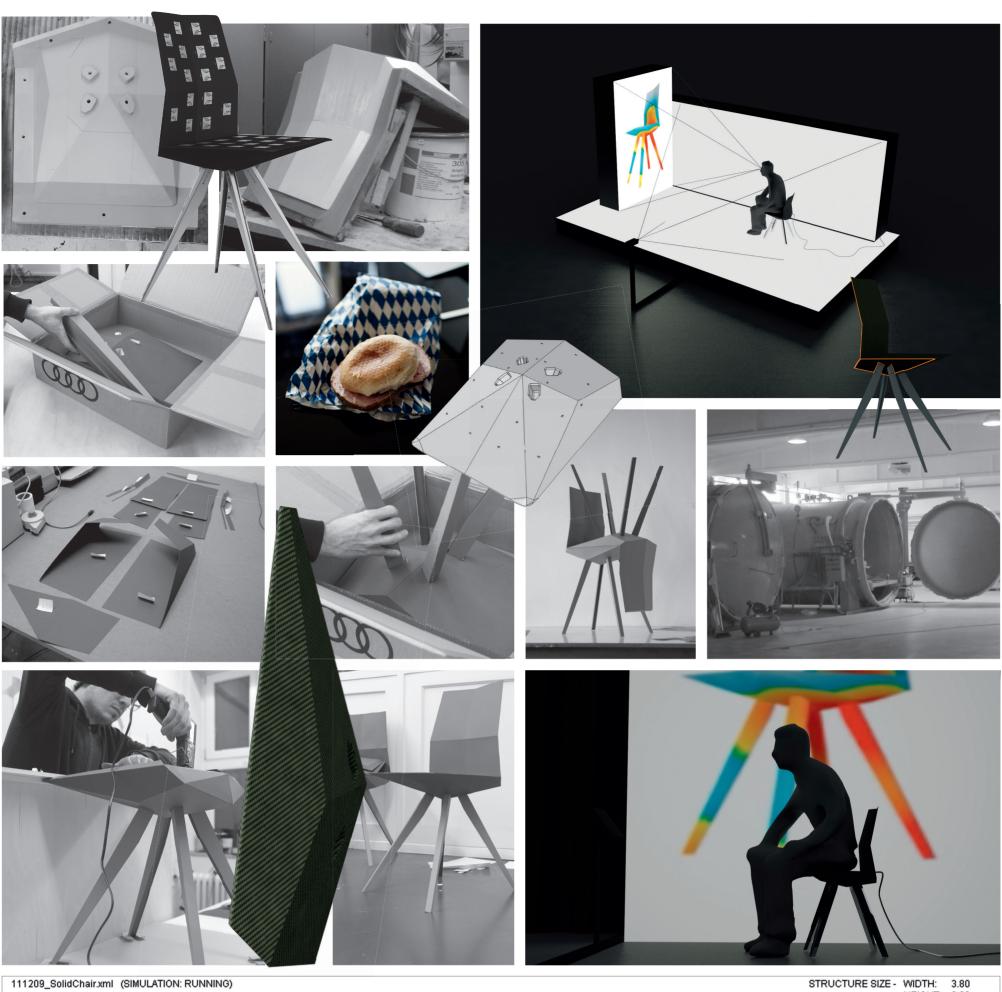
The photographs depict people sitting or leaning on objects made for this purpose. Interestingly, many of the objects are cut-outs, i.e. pieces of a tree with 3 or 4 branches coming out, cut into the shape something to sit or lean on. This is against the idea of making, and in favor of the idea of reinterpretation and multiple meanings.

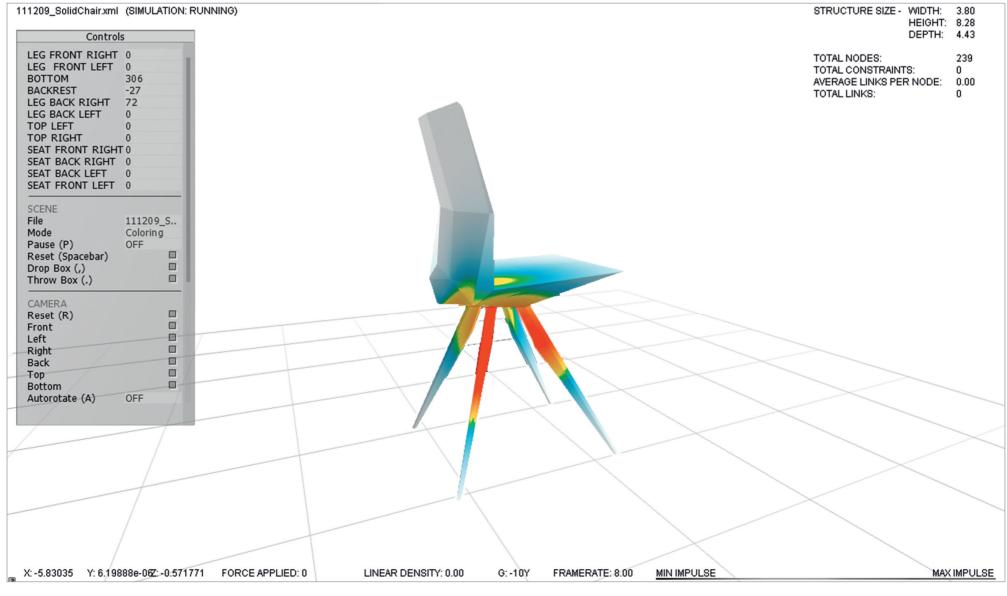
The objects are stolen from nature and re-interpreted, as opposed to most of the objects we build which usually are poor imitations of what Nature builds much better. However, if the object we build is not finite, and speaks the language of it being used to its user, then the object-making becomes more than nature's stupid little sister: it becomes its ally from outer space.

Public Beta
Milan 2012



Prototype legs, micro sandwich carbon and printed circuit boards for the signal amplifier





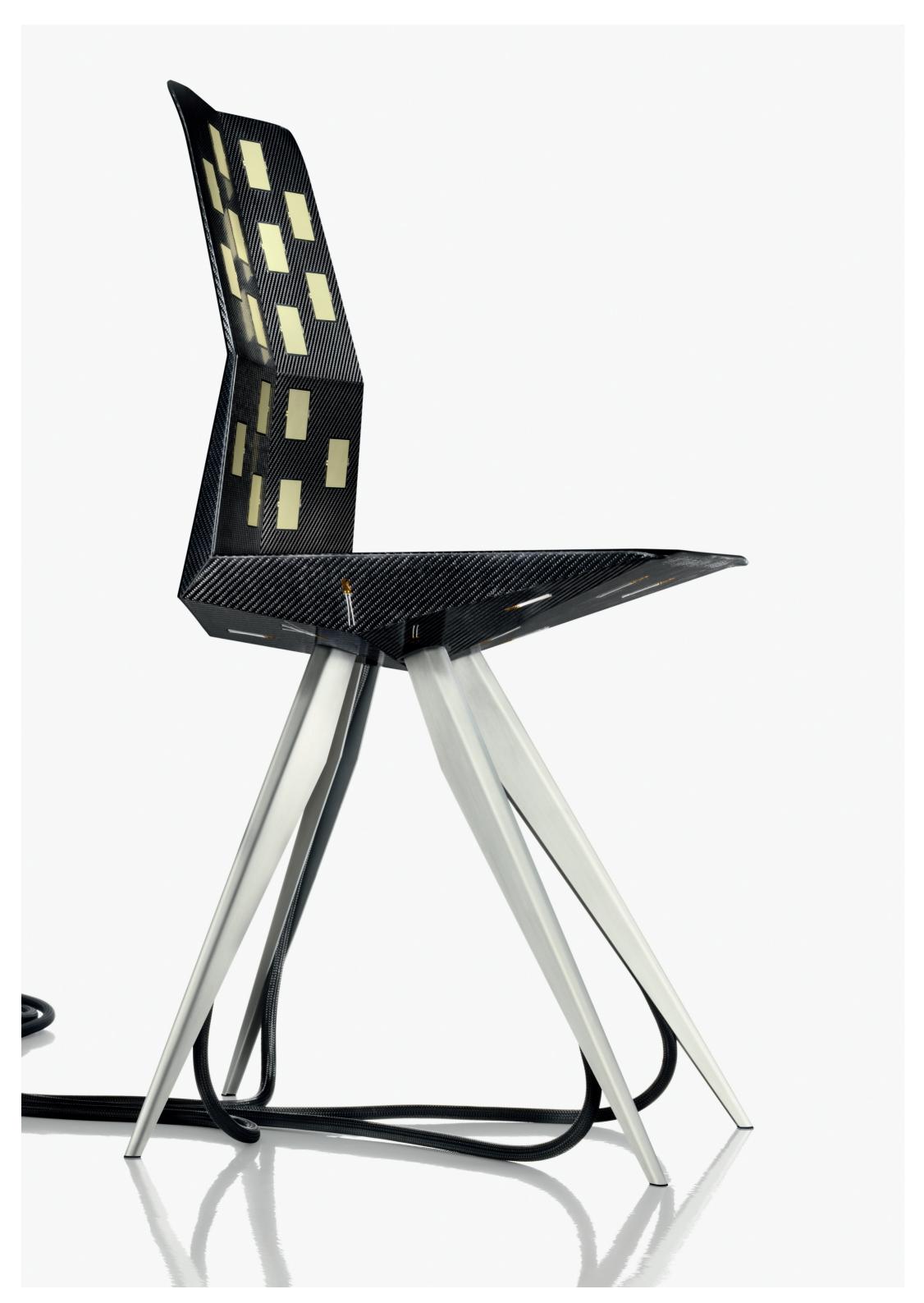
Public Beta Milan 2012

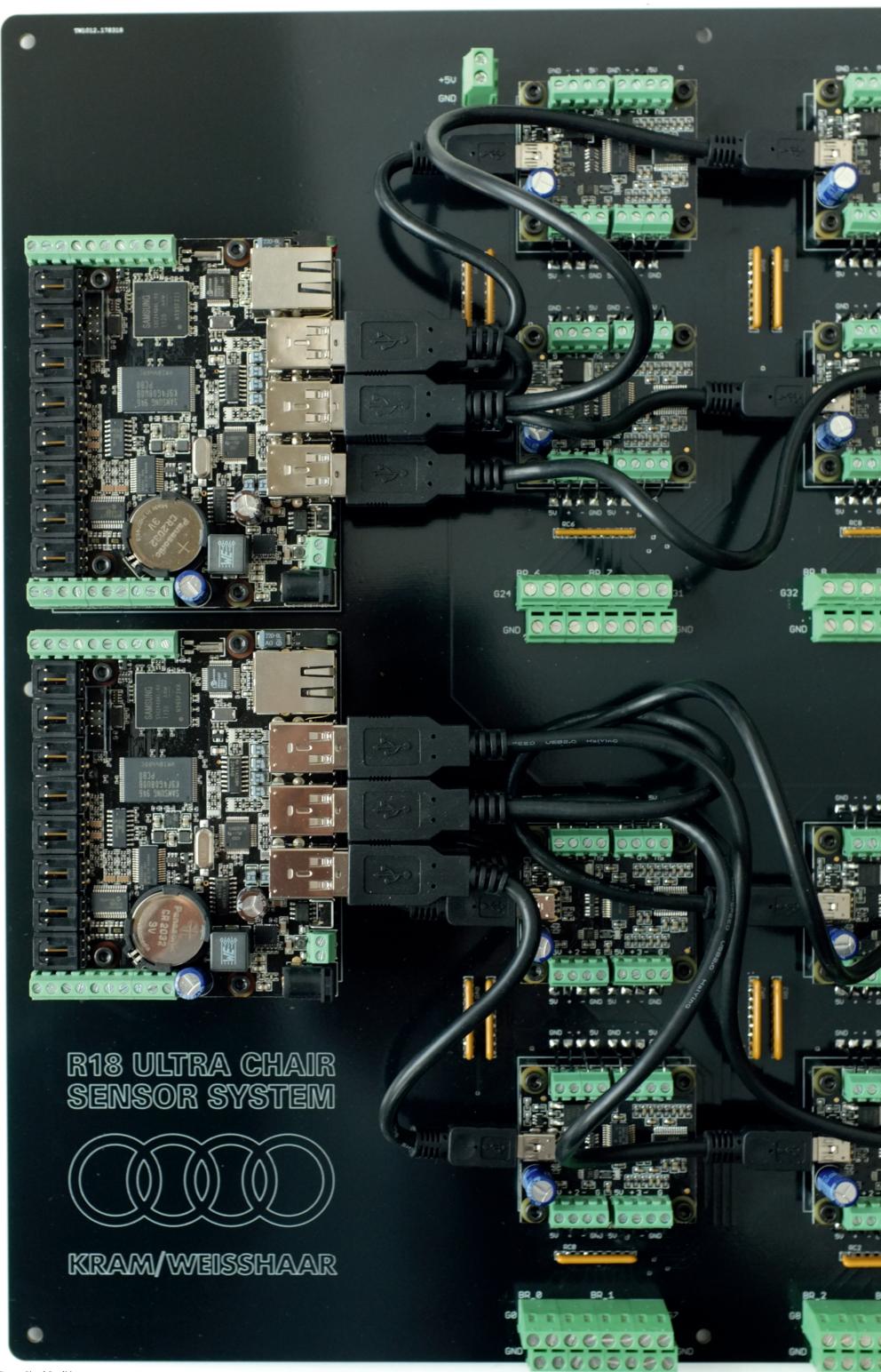
TIRA OR ()

Finite elements false colour ensuelication southart from the 111 TPAFORCE Coffeeness developed by the desimon

Milan 2012 R18 Ultra Chair R18 ULTRA CHAIR PUBLIC BETA / Chair prototype V5.0 #01 with Force Sensing Resistors, strain gauges, cabling and custom amplifier unit







Custom Signal Conditioner

Public Beta Milan 2012

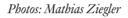


Clemens Weisshaar and Reed Kram are rising stars in the field of design. They have been referred to as "the vanguard of the next generation of digital designers" (FORM Magazin) and "the poster boys of a new breed of designers" (International Herald Tribune). Their office engages in the design of spaces, products and media.

Key projects include the design and implementation of the technology features for Rem Koolhaas' Prada Epicenter Stores in New York City (2001) and Beverly Hills (2004); BREED-ING TABLES (2003—ongoing); TRITON bar stool for Classicon (2006); MY PRIVATE SKY (2007) for Nymphenburg, the design of the 'Western' section of Carsten Höller's The Double Club bar, restaurant and nightclub in London for Fondazione Prada (2008–2009), HYPERSKY (2009) and INFINITE DISPLAY (2009), two permanent media installations for private collectors, OUTRACE (2010) and now MULTITHREAD (2012) and the R18 ULTRA CHAIR PUBLIC BETA (2012).

Weisshaar and Kram's work has been exhibited worldwide and can be found in the permanent collections of The Museum of Modern Art, New York, the Centre Pompidou, Paris, Fondazione Prada, La Triennale di Milano Design Museum, Pinakothek der Moderne, Die Neue Sammlung, Munich.

In 2008 Kram and Weisshaar were named 'Designers of the Future' by Wallpaper* Magazine and Design Miami/Basel. OUTRACE was awarded the 'Red Dot Grand Prix Award' and the 'iF Design Award' in 2011.





Reed Kram





































BREEDING TABLES (2003 — ongoing)



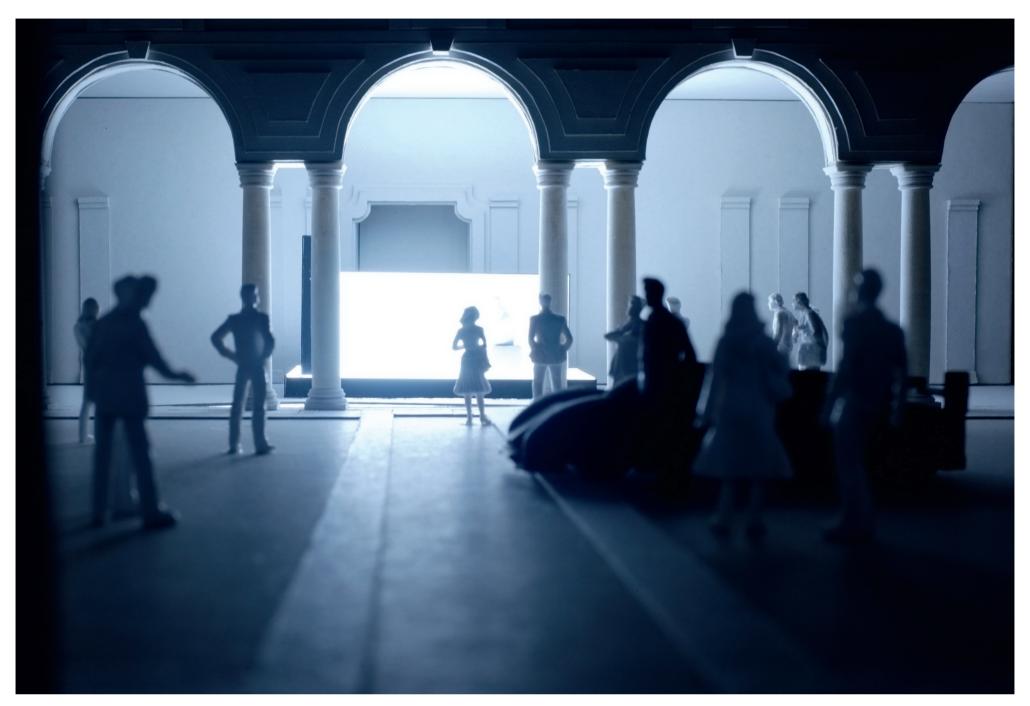




TWO HORSES RIDERS CLUB / Bar for Carsten Höller's legendary DOUBLE CLUB for Fondazione Prada in London (2009)

HYPERSKY / permanent media installation in a private residence, Cologne (2007)

HAME A SEAT



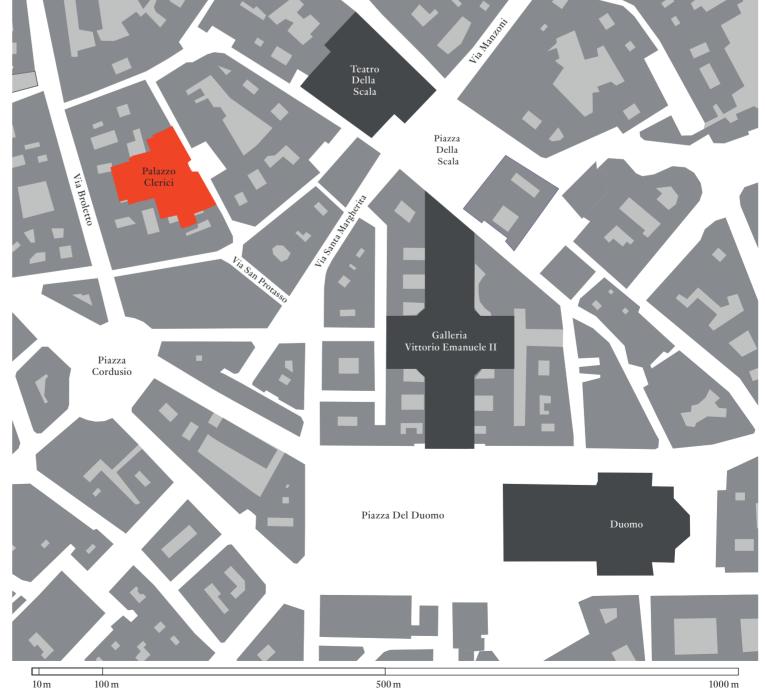
Palazzo Clerici Via Clerici, 5

Palazzo Clerici was built for Giorgio Antonio Clerici in the early 18th Century over an existing 17th Century Palazzo previously owned by the Visconti dei Consignori di Somma family.

The exterior is decorated with late-Baroque windows and cornices and the more elaborate features can be found inside the palazzo. The main entrance, set further back to allow movement of carriages from the narrow Via Clerici leads to the Courtyard of Honour, which has porticoes on two sides lined with paired Doric columns. A staircase leads to the Ballroom and Tapestry Gallery on the upper floors. This extraordinary room features 17th Century tapestries, gilt stucco work and a ceiling frescoed with a scene depicting the Chariot of the Sun by Gianbattista Tiepolo in 1740.

During the 51st Salone, the building will be shared by Audi and Domus Magazine with the R18 ULTRA CHAIR PUBLIC BETA installation taking place in the main courtyard and Domus magazine hosting their concurrent exhibition "Open Design Archipelagos", curated by Joseph Grima, on the upper floor of the building. The exhibition will feature works by Massimo Banzi, Droog, Markus Kayser, Thomas Lommée, Jose Ramon Tramoyeres, Fab Lab Torino, Dirk Vander Koij and Clemens Weisshaar & Reed Kram.

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Public Beta Milan 2012

R18ULTRACHAIR COM

THE ULTRA JOURNAL is edited by Janina Joffe and designed by Bureau Mirko Borsche

Mirko Borsche

is a Munich-based typographer and graphic designer who founded Bureau Mirko Borsche in 2007. He has produced highly acclaimed work for multiple cultural institutions, magazines and publications.

Janina Joffe

has been working in the art and design world since graduating from Oxford University in 2006. She has translated three books, founded an online art gallery and edited The Outrace Paper for Kram/Weisshaar in 2010.

Emily King

is a writer and curator specializing in graphic design. Recent publications include Restart: New Systems of Graphic Design, and Robert Brownjohn: Sex and Typography. She is the design editor of frieze magazine and lives in London.

Hans Ulrich Obrist

is a contemporary curator, art critic and art historian. He is currently co-director of Exhibitions and Programmes and Director of International Projects at the Serpentine Gallery in London. Obrist has published countless books and volumes of interviews with leading artists, architects and intellectuals.

Gianluigi Ricuperati

Is a writer based in Turin. In 2011 he published the novel 'II mio impero è nell'aria'. His writing appears regularly in Domus and La Repubblica and he is currently curating an interdisciplinary week of talks for Artissima, Giorno per Giorno.

Tom Vack

is an American photographer who has seamlessly documented and dramatized the evolution of design since arriving in Europe in the 1980s. His list of clients includes Marc Newson, Philippe Starck, Ron Arad, Michele de Lucchi and Ingo Maurer among many others.

Contributors to A CHAIR IN THREE LINES curated by Gianluigi Ricuperati

Camilla Baresani

is an author who has published several novels and essays. She lives and works between Milan and Rome.

Andrea Branzi

is a master of Italian design who has produced hundreds of objects in a career spanning several decades. He lives and works in Milan.

Ivan Carozzi

is a writer and journalist who lives and works in Milan. He published "Figli delle stelle. Cronaca di un raduno raeliano", a non-fiction account of the raelian cult in 2006.

Konstantin Grcic

is a designer based in Munich. He has developed furniture, products and lighting for some of the leading companies in the field of design and was awarded the title Designer of the Year at Design Miami in 2010.

Carsten Höller

is a German artist who lives between Stockholm and Ghana. He has represented Sweden at the Biennale di Venezia and his most recent major exhibition took place at the New Museum, New York in 2011.

Cristiano De Majo

is a writer who lives and work in Naples. He published his most recent novel "Vita e morte di un giovane impostore scritta da me, il suo migliore amico" in 2010.

Jonathan Olivares

is a Boston-based designer who founded Jonathan Olivares Design Research in 2006. The office specialises in furniture, product, lighting, interior and exhibition design as well as design focused research and writing.

Luca Ricci

is an author and essayist from Pisa. He has published two critically acclaimed novels and the seminal essay "Come scrivere un bestseller in 57 giorni".

Luc Sante

is a Belgian-American writer and essayist who lives in upstate New York. He is a contributor to the New York Review of Books and published a milestone in New York studies, "Low Life", in 1991.

Jerszy Seymour

is a Canadian designer who grew up in London and now lives in Berlin. During a stint in Milan he started his own experimental projects including 'House in a Box' in 2002, 'Scum' in 2003 – and the clothing concept 'Tape' in 2003.

Patricia Urquiola

is a Spanish architect and designer. From 1996 — 2000 she was the director of the Lissoni Associati design group and now has her own design studio in Milan.

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Mars Rover Curiosity p.8 © NASA R18 Ultra Chair p.19 © Tom Vack Double Club p. 21 © Attilio Maranzano, courtesy Fondazione Prada and the artists Hypersky p.21 © Tom Vack Portraits p. 21 © Mathias Ziegler

The R18 ULTRA CHAIR Public Beta Installation has been conceptualized and designed by Clemens Weisshaar & Reed Kram with Christoph Weisshaar, Carles Tomás Martí, Victor García Fernández, Michael Reiner, Joakim Dahlquist, Maurus Reisenthel, Christian Lungershausen, Andreas Wagner, Janina Joffe and Natascha Wloka. Produced and programmed by KRAM / WEISSHAAR AB Stockholm / Munich. — The Audi R18 ULTRA CHAIR has been designed by Clemens Weisshaar and Reed Kram developed in collaboration with Audis scientists and technicians from the Leichtbauzentrum in Neckarsulm and the Vorserienzentrum in Ingolstadt. — The ULTRA JOURNAL is edited by Janina Joffe, designed by Bureau Mirko Borsche, Mirko Borsche with Markus Lingemann and published by KRAM/WEISSHAAR AB, printed in Hamburg, Germany in April 2012 in an edition of 96.000 Copies.

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